Towards the Synthesis of 1-Deoxy-1-nitropiperidinoses

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In the course of the first of several attempts to elaborate methods for the synthesis of 1nitropiperidinoses, lincosamine was transformed into lactam 6 via hemiacetal 1, lactone 2, amide 3, oxo amide 4, and its cyclic tautomer 5. Treatment of the N-Boc-protected lactam oxime 9, obtained from lactam 6, with brominating agents failed to provide the bromonitroso carbamate 10. The N-Bocprotected lactam 13 derived from 6 was reduced to hemiacetal 14, but the corresponding N-Bocaminooxime did not tautomerise to the C(1)-hydroxylamine, and nitrone 17, a potential precursor of the nitropiperidine 12, was not formed. Oxidation of the anomeric azide 20 with HOF MeCN failed to provide the expected nitropiperidine 21. The phosphinimines 22 derived from 20 did not react with O_3 . In the next approach to 1-nitropiperidinoses, we treated the N-Boc-protected hemiacetal 25, obtained from the known gluconolactam 23 with N-benzylhydroxylamine. The resulting nitrone 26 exits in equilibrium with the anomeric N-benzyl-glycosylhydroxylamine that was oxidized to the anomeric nitrone 28. Ozonolysis of 28 led to the hemiacetal 25, resulting from the desired, highly reactive protected nitropiperidinose 29, that was evidenced by an IR band at 1561 cm⁻¹. Similarly to the synthesis of nitrone 26, reaction of the N-tosyl-protected hemiacetal 31 with N-benzylhydroxylamine and oxidation provided the anomeric N-benzylhydroxylamines 33 via the p-toluenesulfonamido nitrone 32. Their oxidation with MnO₂ led to the anomeric nitrone **34**. Ozonolysis of **34** as evidenced by ¹H-NMR and ReactIR spectroscopy led to the highly reactive nitropiperidinose 35. Like 29, 35 was transformed during workup, and only the hemiacetal 31 was isolated. The similarly prepared lincosamine-derived nitrone 17 was subjected to ReactIR-monitored ozonolysis that evidenced the formation of the protected nitropiperidinose 12, but only led to the isolation of 14. The facile transformation of the nitropiperidinoses to hemiacetals is rationalised by heterolysis of the anomeric C,N bond, recombination of the ion pair, and denitrosation of the resulting anomeric nitrite by a nucleophile. Attempts to convert the 1-deoxy-1nitropiperidinose 35 to uloses 43 by base-catalysed Michael additions or Henry reactions were unsuccessful.

Introduction. – 1-Deoxy-1-nitropiperidinoses, carbohydrates where the ring Oatom of a nitropyranose is replaced by an NH or NR group, are not known. These nitropiperidinoses should be deprotonated under mild conditions, without β -elimination, resulting in an inversion of polarity. This should allow elongating the C-chain at the anomeric centre by a *Michael* addition, or reaction with an aldehyde, similarly as it is known for 1-deoxy-1-nitropyranoses [1-4]. It appeared necessary to protect the ring N-atom of nitropiperidinoses by a strong π - and σ -acceptor substituent to prevent the intrinsically facile heterolysis of the anomeric C,N bond, generating a nitrite anion and an immonium cation. An even more readily occurring solvolysis of a chain-elongated, *N*-protected nitropiperidine should allow introduction of a second substituent at the anomeric centre, *viz.*, a hetero-nucleophile, or a C-nucleophile derived from a weakly basic carbanion, as in a *Kornblum* reaction [5]. Thus, 1-deoxy-1-*C*-nitropiperidinoses

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possess a high potential for the synthesis of a variety of piperidinoses modified at C(1) and C(2), the introduction of substituents at the ring N-atom adding a further dimension of diversity.

Naturally occurring [6] and synthetic piperidinose derivatives, and other saccharide mimics possessing a ring N-atom, such as pyrrolidines, indolizidines, pyrrolizidines, and nortropanes, with nojirimycin and deoxynojirimycin as prototypes, were thoroughly studied as glycosidase inhibitors [7], and their chemistry has been reviewed periodically [6][8]. A range of biological properties of piperidinoses and other N-containing sugars are known, beyond their activity as glycosidase inhibitors [9].

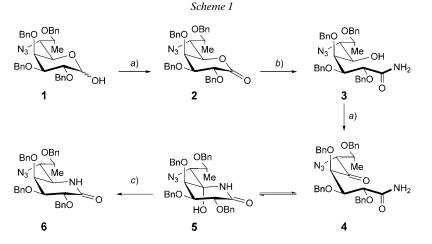
For these reasons, we considered it worthwhile to explore the synthesis and transformations of 1-deoxy-1-nitropiperidinoses, in spite of the obvious obstacle of the facile solvolysis of the anomeric C,N bond. We had a particular interest in exploring their application to the synthesis of novel lincomycin analogues [10][11]. In spite of the need for new antibiotics, pyranosyl moieties of carbohydrate-derived antibiotics have not, to the best of our knowledge, been replaced by piperidinosyl analogues. Chainelongated, piperidine-derived analogues of lincomycin appeared attractive. Molecular modelling¹) of the crystal structure of the 50S ribosomal subunit of the eubacterium *Deinococcus radiodurans* [12] in complex with clindamycin revealed a cavity around C(1) that allows introducing two substituents at the anomeric centre besides replacing C(5)–O by a C(5)–NH or NR group (R = alkyl, acyl, sulfonyl).

We planned to prepare such lincomycin analogues *via* an intermediate nitropiperidinose, to be synthesized by analogy to the known methods for the preparation of nitropyranoses [1][2]. The first route should proceed *via* an *N*-Boc-protected lincosamine-derived 1,5-lactam. We considered that the transformation of such a lactam into the corresponding hydroximolactam [13], followed by treatment with Br_2 , oxidation of the intermediate bromo-nitroso carbamate to the bromo-nitro carbamate, and debromination should lead to the desired *N*-Boc-protected nitropiperidines. According to the alternative route [3], we planned to reduce the *N*-Boc-protected lactam to an *N*protected piperidinose and transform it into an *N*-(acylamino)-alkylnitrone. Ozonolysis of this nitrone should lead to an *N*-Boc-protected nitropiperidinose.

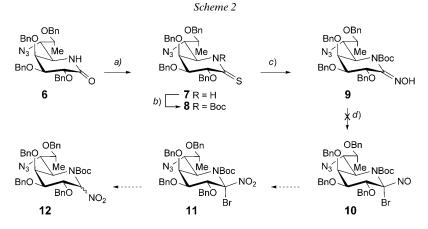
Synthesis. – Following the first of the above mentioned methods for the synthesis of nitropyranoses, we prepared the required lincosamine-derived lactam **6** (*Scheme 1*) from the known protected *galacto*-octopyranose **1** [11] according to a method developed by our group [13][14] and by others [15][16]. Oxidation of **1** with *Dess* – *Martin*'s periodinane led to the lactone **2**. Ammonolysis of crude **2** gave amide **3** that was oxidized with *Dess* – *Martin*'s periodinane to the oxo amide **4**. *In situ* acid-catalysed tautomerisation to **5** and reduction with NaCNBH₃ led to the desired lactam **6**. It was purified by column chromatography, and obtained as a colourless oil in 60% overall yield on a 30-g scale.

To prepare the required lactam-oxime intermediate 9 (*Scheme 2*; *cf.* [13][17]), we treated lactam 6 with *Lawesson*'s reagent. The expected thiolactam 7 was isolated in a yield of 75%. *N*-Boc Protection of 7, followed by treatment of the resulting

¹) Molecular modelling was performed using the Moloc program. We thank *Paul Gerber*, *Gerber Molecular Design*, for access to the programme.



a) Dess-Martin's periodinane, CH₂Cl₂. b) NH₃, CH₂Cl₂. -40° to 25°. c) HCO₂H, NaBH₃CN, MeCN, 70°; 58% from **1**.



a) Lawesson's reagent, toluene, 60°; 75%. *b*) Boc₂O, 4-(Dimethylamino)pyridine (DMAP), CH₂Cl₂. *c*) NH₂OH · HCl, NaHCO₃, MeOH; 90% from **7**. *d*) Conditions tried: 1. Br₂, NaOH, 0°; 2. Br₂, Py, -78° to 25°; 3. N-bromoacetamide, ZnO, H₂O, CH₂Cl₂, 25°; 4. *N-*bromosuccinimide, NaHCO₃, CH₂Cl₂, H₂O, 25°; 5. oxone, KBr, *Alox*, CHCl₃, 45° to reflux.

N-Boc-thiolactam $\mathbf{8}^2$) with NH₂OH·HCl yielded 90% of the lactam oxime 9 (*Scheme 2*).

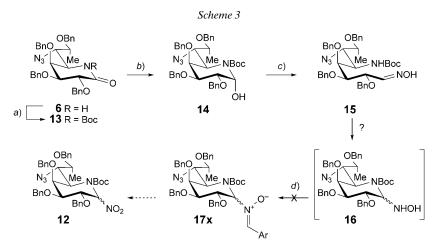
The coupling constants for the pyranose ring of lactone 2, lactam 6, thiolactam 7, and lactam oxime 9 in CDCl₃ solution, compiled in *Table 1 (Exper. Part)*, evidence for all these compounds a preferred ${}^{4}C_{1}$ conformation. The equatorial orientation of the

²) Attempts to isolate thiolactam **8** resulted in decomposition; it was used directly for the synthesis of **9**.

side chain of the *N*-Boc-protected lactam oxime **9** is surprising in view of the allylic strain [18]. It is tempting to rationalise the ring conformation of **9** by postulating a (*Z*)-configuration and an intramolecular H-bond to the *N*-alkoxy carbonyl group. There is, however, no evidence for this H-bond, and the related *N*-Boc-protected piperidines **18** and **19** (see below *Scheme 4*) that cannot form such a H-bond (and possess an axial C(1)OAc group) also adopt a ${}^{4}C_{1}$ conformation.

We had expected bromination of 9 to yield the bromo-nitroso intermediate 10 that we intended to oxidize to the bromo-nitro carbamate 11 and then debrominate to the desired nitropiperidine 12. Unfortunately, all attempts to transform 9 into the bromo-nitroso carbamate 10 (*Scheme 2*) failed to provide the desired product. Although 9 was consumed, TLC revealed a complex mixture of products that could not be separated. No blue or blue-green colour characteristic of nitroso compounds was ever observed, and the IR spectrum of the reaction mixture did not show any nitroso band at 1560 cm⁻¹.

In a second approach, we first aimed at transforming the *N*-Boc-protected lactam **13** to one of the nitrones **17x** (*Scheme 3*). *N*-Boc protection of lactam **6** yielded 80% of the desired **13** that was reduced with *Super-Hydride*[®] to the *N*,*O*-hemiacetal **14**. Treating **14** with NH₂OH · HCl led to a 7:3 (*E*/*Z*)-mixture of the *N*-Boc-protected amino oximes **15**³) (85% from **13**).



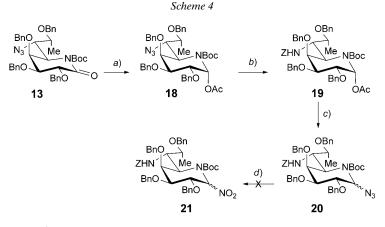
a) Boc₂O (Boc = (*tert*-butoxy)carbonyl), DMAP, ClCH₂CH₂Cl, 70°; 80%. b) Super-Hydride[®] (1.0m LiEt₃BH in THF), THF. c) NH₂OH · HCl, NaHCO₃, EtOH; 85% from **13**.

The ¹H-NMR spectrum of the *N*-Boc-protected lactam **13** in CDCl₃ shows a *W* coupling of 1.5 Hz between H–C(3) and H–C(5). Together with the other relevant coupling constants (*Table 1* in *Exper. Part*), this suggests a conformational equilibrium with contributions of E_4 , ³ H_4 , and ² S_4 . The configuration of **14** is evidenced by the *J*(1,2) value of 3.6 Hz and the downfield shift of H–C(5); the ring conformation is close to ⁴ C_1 .

³) The ¹H-NMR spectrum of **15** in (D₆)DMSO at 100° shows the H–C(1) signal of the (*E*)-oxime at δ 7.44 ppm (*d*, *J*=7.5 Hz, 0.7 H), while H–C(1) of the (*Z*)-oxime resonates at 6.95 ppm (*d*, *J*= 6.5 Hz, 0.3 H). The ¹H-NMR spectrum did not show any signal of the cyclic tautomer **16**.

The oximes **15** did not react with benzaldehyde, 4-chlorobenzaldehyde, or the more highly electrophilic 4-nitrobenzaldehyde under neutral, acidic, or basic conditions to form a desired nitrone **17x**. It appeared that the *N*-Boc protecting group significantly reduced the nucleophilicity of the N-atom, preventing tautomerisation to the cyclic hydroxylamine **16** and condensation with the aldehydes.

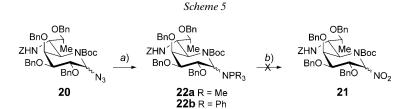
In view of this result, we modified our approach. Recently, *Carmeli* and *Rozen* have described the oxidation of alkyl azides to NO₂ derivatives by a HOF·MeCN complex [19]. To apply this method to lincosamine, we had to replace the N₃ group at C(6) by a NHCbz group, and to synthesise glycosyl azide **20** as precursor of the desired nitro derivative (*Scheme 4*). Azide **20** was prepared from lactam **13** that was reduced to the *N*,*O*-hemiacetal, and acetylated to yield 90% of **18** (*Scheme 4*). This azido acetate was reduced with propane-1,3-dithiol in a pyridine/Et₃N/H₂O mixture [20], and the resulting amine was *N*-(benzyloxy)carbonylated to **19** (75%). Treatment of **19** with TMS-N₃ and BF₃·OEt₂ [21] yielded 83% of the glycosyl azides **20**. The ¹H-NMR spectra of **18** and **19** in (D₆)DMSO evidence a very similar ⁴C₁ conformation. The *α*-D-configuration of **18** and **19** was deduced from J(1,2) = 4.2 Hz, while the spectrum of **20** in (D₆)DMSO, recorded at 100°, evidenced a mixture of rotamers that precluded the determination of the anomeric configuration.



a) 1. Super-Hydride[®], THF, 0°; 2. Ac₂O, DMAP, Et₃N, CH₂Cl₂; 90%. b) 1. Propane-1,3-dithiol, Et₃N, Py, H₂O; 2. CbzCl (Cbz = (benzyloxy)carbonyl), Et₃N, CH₂Cl₂; 75%. c) Me₃SiN₃ (TMS-N₃), BF₃·OEt₂, CH₂Cl₂; 83%. d) HOF · MeCN, CHCl₃.

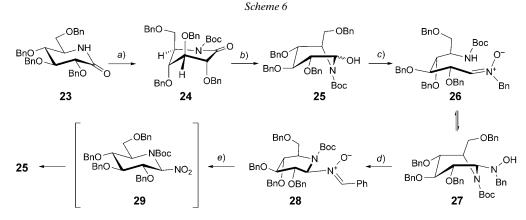
Numerous attempts to oxidise azide **20** with HOF·MeCN failed to provide the desired nitro derivative **21**. Analysis of the reaction mixture by IR spectroscopy did not show the characteristic bands of a NO₂ group at 1560 and at 1360 cm⁻¹.

Our next approach to the desired 1-nitropiperidinose was based upon the ozonolysis of phosphimines, according to a method reported by *Corey et al.* [22]. Me₃P or Ph₃P transformed the azide **20** to the methyl and phenyl phosphimines **22a** and **22b**, respectively. Solutions of the phosphimines in MeOH or CH₂Cl₂ were treated with O₃, and the reaction was followed by IR spectroscopy, monitoring the disappearance of the N₃ band at 2102 cm⁻¹. However, under these reaction conditions the phosphimines **22** did not react with O₃ (*Scheme 5*).



a) R_3P (R = Me, Ph), THF. b) O_3 , CH_2Cl_2 or MeOH, -78° .

To avoid a conceivable influence of the *galacto*-configuration upon our attempts of obtaining 1-nitropiperidinoses (*cf.* [23]), it appeared commendable to explore further methods using the known 2,3,4,6-tetra-O-benzyl-gluconolactam **23** [14] (*Scheme 6*). We aimed at treating the known *N*,*O*-hemiacetal **25** [24], obtained by reduction of the *N*-protected gluconolactam **24**, with BnNHOH \cdot HCl to obtain an open-chain nitrone **26**. This nitrone is significantly more highly electrophilic than oxime **15**, and should thus equilibrate with its cyclic tautomer, the *N*-Bn-hydroxylamine **27** (*Scheme 6*) that we hoped to oxidise to the cyclic nitrone **28** and further to the desired nitropiperidinose **29**.



a) Boc₂O, DMAP, MeCN; 88% [24]. *b*) NaBH₄, 1N HCl to pH 6, EtOH; 75% [24]. *c*) BnNHOH, Py, 60°; 80%. *d*) MnO₂, ClCH₂CH₂Cl, reflux; 90%. *e*) O₃, CH₂Cl₂, -78°.

The protected *N*,*O*-hemiacetal **25** was prepared from the *O*-benzylated gluconolactam **23** by *N*-Boc protection (88%), followed by reduction with NaBH₄ at pH 6 in 75% yield [24] (*Scheme 6*). Reaction of **25** with BnNHOH in dry pyridine yielded 75% of a 1:1 mixture of the open-chain nitrone **26** and its cyclic tautomer, hydroxylamine **27** $[25-27]^4$). Treatment of the mixture **26/27** with MnO₂ oxidised **27** to the cyclic nitrone **28** that was isolated in a yield of 90%, evidencing the shift of the equilibrium **26** \rightleftharpoons **27** towards the *N*-benzyl hydroxylamine **27**. Not surprisingly, oxidation of **27** involves the benzylic CH₂ group, as reported for similar compounds [28]. The β -D-configuration of

⁴) Sharp ¹H-NMR signals were observed in (D₆)DMSO at 100°. Under these conditions, only signals for 27 were observed.

the anomeric centre and the (Z)-configuration of the nitrone were established by X-ray crystal structure analysis; the conformation will be discussed below. As expected, the broad peaks in the ¹H-NMR spectra of the carbamate **28** (in CDCl₃) at ambient temperature reveal the presence of rotamers. Sharp ¹H-NMR signals of **28** were observed only at 100° in (D₆)DMSO. Although the ¹H-NMR spectra of the reaction mixture resulting from ozonolysis at -78° did not show sharp peaks, we refrained from recording the spectra at a higher temperature, considering the presumed facile solvolysis of the expected 1-nitropiperidinoses. The only isolated products obtained by ozonolysis of **28** at -78° are indeed the known *N*,*O*-hemiacetals **25** [24] suggesting that the 1-nitropiperidinose **29** was formed, but rapidly solvolysed upon warming to ambient temperature and/or during workup.

The conformation of the anomers of 25 – the $B_{3,N}$ conformation of the α -D anomer is shown in *Scheme* 6 – was determined before [24].

Crystals of the *N*-Boc-protected nitrone **28** were obtained by slow evaporation of a solution in MeOH/H₂O, and their structure was established by X-ray analysis⁵) (*Fig.*), revealing the β -D- and (*Z*)-configuration, and the ²S_N conformation that lifts the oxyimino and the substituent at C(5) out of the plane of the *N*-Boc group and is also preferred in CDCl₃ solution.

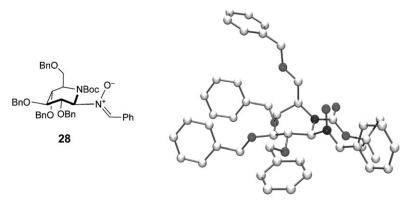


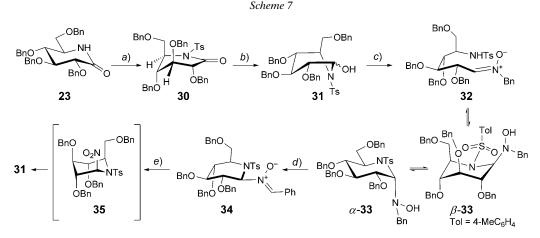
Figure. Ball-and-stick representation of the crystal structure of the nitrone 28

As it proved difficult to *in situ* analyse the product of ozonolysis by ¹H-NMR spectroscopy, we monitored the ozonolysis of nitrone **28** by ReactIR at -78° . The IR spectrum of the *N*-Boc-protected nitrone **28** is characterised by a band at 1717 cm⁻¹, typical of a carbamoyl group, while the N=CH nitrone band (at *ca.* 1600 cm⁻¹) was weak, so that the reaction could not be monitored by following the disappearance of this band. Formation of the *N*-Boc-protected (presumably β -D-configured) 1-nitropiperidinose **29** is, however, supported by the appearance of a band at 1568 cm⁻¹, characteristic of a NO₂ group, and of a C=O band at 1701 cm⁻¹ assigned to PhCHO.

⁵) The crystallographic data have been deposited with the *Cambridge Crystallographic Data Centre* as deposition No. CCDC-699259. Copies of the data can be obtained free of charge *via* http://www.ccdc.cam.ac.uk/data_request/cif (or from the *CCDC*, 12 Union Road, Cambridge CB21EZ (fax: +44(1223)336033; e-mail: deposit@ccdc.cam.ac.uk).

The difficulty of analysing the product of ozonolysis by ¹H-NMR spectroscopy (on account of the rotamers) and the facile solvolysis of the *bona fide* **29** showed that the Boc group is not an appropriate *N*-protecting group. It was, therefore, substituted by the Ts group, although it has been evidenced that a *N*-sulfonyl group is rather a weaker electron acceptor than a *N*-carbonyl group [29]. The Ts group has, however, the advantage of not giving rise to discernible rotamers.

The O-benzylated gluconolactam 23 was N-tosylated by treatment with BuLi and TsCl [21] to yield 77% of the N-Ts lactam 30 (Scheme 7). Similarly as described for the Boc-protected gluconolactam 24 (Scheme 6), 30 was reduced with DIBAL-H to the N,O-hemiacetals 31 (85%). The reaction of 31 with BnNHOH in dry pyridine (cf. [25][26][28]) provided, after filtration through silica gel, mostly a ca. $3:1 \beta$ -D/ α -D-mixture of the anomeric hydroxylamines α -33/ β -33 and small amounts of the open-chain nitrone 32 that correlated with a very polar spot on the TLC. The interpretation of the ¹H-NMR spectrum of the mixture 32/33 is based on J(1,2) of 2.0 Hz for the major (β -D), and of 7.2 Hz for the minor (α -D) isomer, evidencing a flattening of the chair for β -33. One large (8.0 Hz) and one small (2.0 Hz) J(5,6) value of β -33 is in agreement with a pseudoaxial CH₂OBn group, shifted to higher fields by the toluyl group. The minor α -33 is characterized by two similar J(5,6) values, denoting an equatorial CH₂OBn group. Both H–C(1) are equatorial, and thus shifted to lower field.



a) BuLi, TsCl, DMAP, THF, -78° to 0°; 77%. *b*) Diisobutylaluminum hydride (DIBAL-H), toluene, 0°; 85%. *c*) BnNHOH, Py, 100°. *d*) MnO₂, ClCH₂CH₂Cl, reflux; 78% from **30**. *e*) O₃, CH₂Cl₂, -78°.

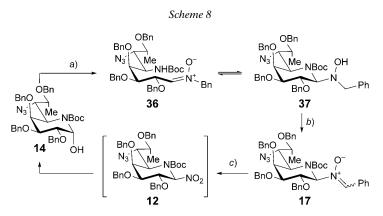
By comparison to the *N*-Boc-protected analogues 26/27, the nitrone \rightleftharpoons hydroxylamine equilibrium, $32 \rightleftharpoons 33$, is displaced in favour of 33, in agreement with the weaker electron-acceptor properties of the Ts group (*cf.* [29]) and, conceivably, lessdestabilizing steric interactions. Oxidation of the mixture 32/33 with MnO₂ [28] led to the cyclic nitrone 34 in a yield of 78%.

Similarly as in the *N*-Boc-protected series, the pyranose ring of the *N*-Ts lactam **30** exists as mixture of equilibrating ${}^{3}H_{4}$ and ${}^{2}S_{N}$ conformers, as evidenced by the coupling constants (*Table 2* in *Exper. Part*) and particularly by the *W* coupling (*J* =

1.5 Hz) between H–C(3) and H–C(5). The preferred conformation of the *N*-Ts nitrone **34** is ${}^{2}S_{N}$, avoiding the allylic strain resulting from destabilizing interactions of the *N*-Ts group with an equatorial side chain at C(5) and the equatorial nitronyl substituent. The pyranose ring of α -D-**31** in CDCl₃ adopts a $B_{3,N}$ conformation, as depicted in *Scheme 7*, while β -D-**31** most likely adopts a conformational equilibrium between ${}^{1}C_{4}$ and $B_{3,N}$. The large J(1,OH) value of 11.8 Hz suggests an intramolecular H-bond with the pseudoaxial C(3)OBn group of the ${}^{1}C_{4}$ and the C(6)OBn group of the $B_{3,N}$ conformer.

Ozonolysis of the N-Ts nitrone 34 at -78° in CH₂Cl₂ led to the N,O-hemiacetals 31, similarly as observed for the N-Boc-protected analogue 28, again suggesting that a 1nitropiperidinose (35) was formed in situ, but solvolysed upon increasing the temperature. Ozonolysis of 34 in CD_2Cl_2 at -78° was thus monitored by ¹H-NMR spectroscopy, starting at -78° and slowly raising the temperature to -10° . The β -Dnitrone 34 was characterized by a chemical shift for H-C(1) of 5.45 ppm (J(1,2) =7.9 Hz), while the H–C(1) signal of the ozonolysis product at -10° was shifted downfield by 0.6 ppm (δ 6.05 ppm, J(1,2) = 3.6 Hz), and evidenced that a single product was formed. This chemical shift is in agreement with those observed for nitropyranoses [1][3]. J(1,2) of 3.6 Hz for the 1-nitropiperidinose **35** evidences either that the conformation of the piperidinose ring changed from ${}^{2}S_{\rm N}$ towards ${}^{1}C_{4}$, or that the expected 1-nitropiperidinose isomerised to the α -D-anomer. No signal of the hydrolysis product 31 of 35 was observed up to -10° , indicating that the 1nitropiperidinose 35 is stable up to that temperature. Solvolysis appears to occur upon warming to ambient temperature. The ozonolysis of the N-tosyl nitrone 34 was also followed by ReactIR. A comparison of the IR spectra of the nitrone and of the ozonolysis mixture revealed new bands of both the NO₂ group (1569 cm⁻¹) and the C=O group of PhCHO (1701 cm⁻¹).

The method developed for the synthesis of 1-nitropiperidinoses from gluconolactam 23 was then tested on the *N*-Boc-protected *N*,*O*-hemiacetal 14 derived from lincomycin (*Scheme 8*). The hemiacetal 14 reacted with BnNHOH in BuOH to give exclusively nitrone 36 as a single isomer in 90% yield. Attempted oxidation of 36 with



a) BnNHOH, BuOH, 80°; 90%. b) LiI, PbO₂, Py, toluene, 60°; 63%. c) O₃, CH₂Cl₂, -78°.

 MnO_2 in refluxing ClCH₂CH₂Cl did not lead to the desired cyclic nitrone **17**, and starting material was recovered. We had to conclude that, under these reaction conditions, nitrone **36** did not cyclise to the cyclic hydroxylamine **37**. To favour the cyclisation, we explored activating **36** with a *Lewis* acid [30]. Treatment of **36** with MnO_2 and LiI in toluene and pyridine led indeed to the cyclic nitrone **17** in a yield of 30-35%. We assume that the Li⁺ cation coordinates with the O⁻ of nitrone **36**, enhancing its electrophilic properties, and favouring cyclisation to the hydroxylamine **37** that is oxidised to nitrone **17**. As it is conceivable that LiI is oxidized to I₂ that might act as the oxidant, we treated nitrone **36** with I₂ in toluene and pyridine at 60°, but did not observe the desired nitrone **17**.

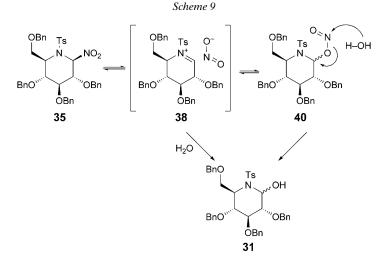
We screened *Lewis* acids, oxidising agents, and bases to optimise the oxidation of **36** to the nitrone **17**. The best result was obtained with 5 equiv. of PbO_2 and 2 equiv. of LiI in toluene/pyridine 2:1 at 60°, yielding 63% of a 1:2 mixture of two diastereoisomeric nitrones **17**.

The mixture of rotamers due to the *N*-Boc group and the overlapping ¹H-NMR signals allowed only a tentative determination of the configuration and conformation of the two diastereoisomers of **17**. The ¹H-NMR spectrum of the mixture in (D₆)DMSO solution at 100° is characterised by two *singlets* at 7.81 and at 7.73 ppm and two H–C(1) *doublets* at 6.01 and 5.81 ppm (J(1,2) = 5.1 and 5.7 Hz), respectively. The coupling constants of the piperidinose ring of **17** are best interpreted in terms of a $B_{3,N}$ conformation, avoiding the allylic strain resulting from the interaction of the *N*-Boc group with an equatorial side chain at C(5) and the equatorial nitronyl substituents. The similarity of the coupling constants and the chemical shift for H–C(1) evidence the formation of (E/Z)-isomers rather than of two anomers.

Ozonolysis of nitrone **17** gave the *N*,*O*-hemiacetal **14** at ambient temperature, the only product to be isolated. It is assumed that the desired 1-deoxy-1-nitropiperidinose **12** was generated *in situ* and transformed to the *N*,*O*-hemiacetal **14** upon workup. As observed for the ozonolysis product of the *N*-Boc-protected gluconolactam derivative **28**, it was not possible to analyze the ozonolysis product of **17** by ¹H-NMR spectroscopy, and the ozonolysis of **17** was monitored by ReactIR. Two prominent new bands appeared, one characteristic of the NO₂ group (1561 cm⁻¹) and one of the C=O group of PhCHO (1701 cm⁻¹).

The mechanism for the solvolysis of the 1-nitropiperidinose has to account for the formation of the hemiacetals in the absence of H_2O . Heterolysis of the 1-nitropiperidinose **35** is assumed to generate the ion pair **38** that may evolve, by internal return, to the nitrite **40** that would be hydrolysed, during workup or chromatography, and lead to the *N*,*O*-hemiacetal **31** (*Scheme 9*). The nitrite **40** is expected to show a strong IR band at 1650 cm⁻¹. In agreement with ReactIR and ¹H-NMR spectroscopy following the progress of ozonolysis, no such band appeared during ozonolysis of the nitrones **17**, **28**, or **34** at -78° , meaning that the heterolysis/recombination occurs only at a higher temperature.

As the 1-nitropiperidinoses could not be isolated, we screened *Michael* additions and *Henry* reactions of the crude mixture of the *bona fide* N-tosylated 1-nitropiperidinose **35** obtained by ozonolysis of nitrone **34** at -78° . The mixture was treated with acrylonitrile, methyl acrylate, or 4-nitrobenzaldehyde, and a base (Et₄NOH, DBU, NaH, *t*-BuSNa, NaOMe, *t*-BuOK, Bu₄NF, or KF), slowly raising the temperature from



 -78° to ambient temperature, speculating that deprotonation of **34** would occur before solvolysis. Addition of the resulting nitronate anion to the electrophile was expected to give a tertiary nitropiperidinose, and further, by an even more facile solvolysis, the corresponding ulose. However, none of the conditions led to the desired products, and the hemiacetal **31** was isolated in every case, suggesting that deprotonation was at least incomplete. Conceivably, the allylic strain of a nitronate anion raises the $pK_{\rm HA}$ value of these nitropiperidines, as the nitronate anions might have to be pyramidalised, as it was evidenced for nitrofuranose-derived anions [31], meaning that sensibly stronger bases are required. In our opinion, a combination of strongly electron-accepting substituents of the hydroxy group, and of the ring N-atom will stabilize such nitropiperidinose sufficiently to allow their isolation and selective transformation.

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Experimental Part

General. See [10].

6-Azido-2,3,4,7-tetra-O-benzyl-6,8-dideoxy-D-erythro-D-galacto-octono-1,5-lactone (2). A soln. of the crude hemiacetal 1 (28 g, 46 mmol) in CH₂Cl₂ (11) was treated at 25° with a soln. of *Dess* – *Martin* periodinane (30 g, 70 mmol) in CH₂Cl₂ (100 ml), stirred for 6 h, and diluted with a 1:1 mixture of a sat. NaHCO₃ soln. and a sat. Na₂S₂O₃ soln. (500 ml). The layers were separated, and the aq. layer was extracted twice with CH₂Cl₂. The combined org. layers were dried (MgSO₄) and evaporated to afford 2 (27 g, quant.), which was used for the next step without further purification. Colourless oil. *R_t* (hexane/AcOEt 4:1) 0.48. [α]₂^{D5} = + 88.1 (*c* = 1.51, CHCl₃). IR (ATR): 3062w, 3031w, 2924w, 2888w, 2104s, 1740m, 1497w, 1464w, 1453w, 1407w, 1380w, 1360m, 1350m, 1291w, 1277w, 1234w, 1207w, 1184s, 1137s, 1092s, 1076s, 1054s, 1043s, 1025s, 999m, 984m, 955m, 940m, 899w, 874m, 827w, 809w, 789w, 743s, 732s, 694s, 662m, 611w. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): see *Table 1*; additionally, 7.45 – 7.25 (*m*, 20 arom. H); 5.18 (*d*, *J* = 11.1), 5.05 (*d*, *J* = 10.8), 4.81 (*d*, *J* = 10.8),

4.80 (*d*, *J* = 12.0), 4.74 (*d*, *J* = 12.0), 4.69 (*d*, *J* = 12.0), 4.60 (*d*, *J* = 12.0), 4.53 (*d*, *J* = 12.0) (4 PhCH₂). ¹³C-NMR (75 MHz, CDCl₃; assignments based on a HSQC spectrum): see *Table 1*; additionally, 138.04, 137.46, 137.23, 137.20 (4*s*); 128.46 – 127.25 (several *d*); 75.22, 74.91, 73.00, 71.02 (4*t*, 4 PhCH₂). HR-ESI-MS: 646.2337 (65, $[M + K]^+$, C₃₆H₃₇KN₃O₆; calc. 646.7932), 630.2577 (100, $[M + Na]^+$, C₃₆H₃₇N₃NaO₆; calc. 630.2575). Anal. calc. for C₃₆H₃₇N₃O₆ (607.70): C 71.15, H 6.14, N 6.91; found: C 70.88, H 6.18, N 7.01.

Table 1. Selected ¹H-NMR Chemical Shifts [ppm] and Coupling Constants [Hz], and ¹³C-NMR Chemical Shifts [ppm] of the Lactones and Lactames 2, 6, 7, 9, and 13, of the N,O-Hemiacetal 14 in CDCl₃, and of the Glycosyl Acetates 18 and 19 in (D₆)DMSO

	2	6	7	9	13 ^a)	14	18	19 ^b)
H-C(1)	_	-	-	-	-	4.80	6.75	6.81
H-C(2)	4.49	4.38	4.49	4.55	4.30	3.94	3.92	3.89
H-C(3)	3.87	3.82	3.78	3.83	3.96	3.70	3.97	3.73
H-C(4)	4.23	4.27	4.27	4.24	3.95	4.26	4.32	4.19
H-C(5)	3.79	3.16	3.21	3.12	4.30	3.25	3.1	3.43
H-C(6)	4.17	3.73-3.71	3.66 - 3.58	3.89	4.38	4.77	4.93	5.25
H-C(7)	4.10	3.73	3.66 - 3.58	3.77	3.61	4.08	3.98	3.82
$H_3C(8)$	1.22	1.32	1.39	1.32	1.32	11.23	1.10	1.01
J(1,2)	-	_	_	-	-	3.6	4.2	4.2
J(2,3)	9.3	9.9	9.3	8.4	5.1	9.3	9.9	9.3
J(3,4)	2.4	1.5	1.2	2.1	4.5	3.3	3.0	3.3
J(4,5)	1.5	2.4	2.1	3.0	3.6	2.1	0	0
J(5,6)	10.2	9.3	8.7	9.6	7.8	10.8	10.8	10.5
J(6,7)	2.7	5.7	a)	4.8	6.9	2.1	2.1	3.3
J(7,Me)	6.3	5.7	5.4	6.0	5.7	6.3	6.3	6.3
C(1)	169.24	171.50	203.17	151.43	169.39	80.83	79.97	
C(2)	76.93	76.98	80.89	76.16	79.51	77.19	75.18	
C(3)	80.21	81.04	81.48	81.61	80.26	78.03	76.61	
C(4)	72.26	73.81	73.94	73.59	70.51	74.76	74.95	
C(5)	76.87	55.84	60.82	55.59	56.37	53.97	54.73	
C(6)	61.75	64.47	64.50	64.41	64.85	63.61	63.26	
C(7)	74.91	76.48	76.57	74.42	71.95	75.18	75.07	
C(8)	13.57	15.96	15.13	15.53	16.18	13.54	13.54	
^a) $J(3,5) =$	1.5 Hz. ^b)	The majority of t	he ¹³ C-signals we	ere broad a	nd not assi	gned.		

6-Azido-2,3,4,7-tetra-O-benzyl-6,8-dideoxy-D-erythro-D-galacto-octonamide (**3**). NH₃ was condensed at -40° into a soln. of **2** (27 g, 41 mmol) in CH₂Cl₂ (200 ml), and the mixture was stirred for 4 h. Evaporation gave **3** (25 g, quant.), which was used for the next step without further purification. Pale yellow powder. R_t (hexane/AcOEt 3 :2) 0.43. $[a]_{25}^{25} = -11.7$ (c = 1.03, CHCl₃). IR (ATR): 3445w, 3356w, 318w, 3065w, 3031w, 2984w, 2942w, 2890w, 2101m, 1680s, 1587w, 1497w, 1454w, 1395w, 1380m, 1348w, 1327w, 1305w, 1274m, 1261m, 1217w, 1085s, 1072s, 1025m, 936w, 906w, 880w, 748s, 694s. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): 7.41–7.26 (m, 20 arom. H); 6.67 (br. s, NH); 5.84 (br. s, NH); 4.66 (d, J = 11.4), 4.63 (s), 4.53 (d, J = 12.0), 4.53 (d, J = 11.7), 4.47 (d, J = 11.4), 4.44 (d, J = 11.7), 4.43 (d, J = 12.0) (4 PhCH₂); 4.16–4.11 (m, H–C(2), H–C(3)); 4.02 (qd, J = 6.3, 2.4, H–C(7)); 3.96 (br. d, J = 6.0, H–C(4)); 3.69 (dd, J = 10.2, 3.0, H–C(6)); 3.61 (br. dd, J = 10.2, 7.8, H–C(5)); 2.75 (d, J = 7.8, OH); 1.18 (d, J = 6.3, Me). ¹³C-NMR (75 MHz, CDCl₃; assignments based on a HSQC spectrum): 174.49 (s, C=O); 138.33, 137.58, 137.32, 136.42 (4s); 128.66–127.29 (several d); 79.84 (d, C(3)); 79.60 (d, C(2)); 77.08 (d, C(4)); 75.76 (d, C(7)); 75.42, 73.75, 73.29, 70.57 (4t, 4 PhCH₂); 69.67 (d, C(5)); 64.45 (d, C(6)); 13.49 (q, Me). HR-ESI-MS: 663.2562 (38,

 $[M + K]^+$, $C_{36}H_{40}KN_3O_6^+$; calc. 663.2579), 647.2835 (100, $[M + Na]^+$, $C_{36}H_{40}N_3NaO_6^+$; calc. 647.2840), 625.3008 (20, $[M + H]^+$, $C_{36}H_{41}N_4O_6^+$; calc. 625.3021).

6-Azido-2,3,4,7-tetra-O-benzyl-6,8-dideoxy-D-glycero-D-galacto-oct-5-ulosonamide (4). A soln. of 3 (25 g, 40 mmol) in CH₂Cl₂ (600 ml) was treated at 25° with a soln. of Dess-Martin periodinane (30 g, 70 mmol) in CH₂Cl₂ (200 ml), stirred for 6 h, and treated with a 1:1 mixture of a sat. NaHCO₃ soln. and a sat. Na₂S₂O₃ soln. (200 ml). The layers were separated, and the aq. layer was extracted twice with CH₂Cl₂. The combined org. layers were dried ($MgSO_4$) and evaporated to afford 4 (23 g, quant.), which was used for the next step without further purification. Colourless oil. $R_{\rm f}$ (hexane/AcOEt 1:1) 0.47. $[\alpha]_{\rm D}^{25} = +54.3$ (c = 0.99, CHCl₃). IR (ATR): 3473w, 3327w, 3063w, 3031w, 2975w, 2927w, 2872w, 2103m, 1726m, 1684m, 1584w, 1496w, 1454w, 1395w, 1379w, 1337w, 1268w, 1211w, 1107m, 1086m, 1068s, 1026m, 911w, 822w, 735s, 695s. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): 7.41 – 7.10 (m, 20 arom. H); 6.61 (br. d, J = 3.3, NH); 5.75 (br. d, J = 3.3, NH); 4.53 (d, J = 11.4), 4.51 (d, J = 11.7, 2 H (3 PhCH); 4.50 (d, J = 7.2, H - C(2)); 4.48 (d, J = 10.2), 4.40 (d, J = 11.1), 4.37 (d, J = 11.4), 4.34 (d, J = 10.2), 4.40 (d, J = 10.2 J = 11.4) (4 PhCH); 4.24 (d, J = 6.6, H - C(6)); 4.17 (dd, J = 7.2, 2.7, H - C(3)); 4.13 (d, J = 3.0, H - C(4)); 3.98 (quint., J = 6.3, H - C(7)); 3.93 (d, J = 11.4, PhCH); 1.25 (d, J = 6.0, Me). ¹³C-NMR (75 MHz, CDCl₃): 206.78 (*s*, C(5)); 173.22 (*s*, C(1)); 137.37, 137.03, 136.83, 136.37 (4*s*); 128.55–127.64 (several *d*); 81.65 (d, C(3)); 81.12 (d, C(2)); 79.57 (d, C(4)); 75.77 (d, C(7)); 75.23, 74.10, 72.07, 70.83 (4t, 4 PhCH₂); (67.82 (d, C(6)); 16.57 (q, Me). HR-MALDI-MS: $(661.2391 (38, [M + K]^+, C_{36}H_{38}KN_4O_6^+; calc. 661.2423),$ $645.2679 (100, [M + Na]^+, C_{36}H_{38}N_4NaO_6^+; calc. 645.2684), 623.2854 (20, [M + H]^+, C_{36}H_{39}N_4O_6^+; calc. 645.2684), 645.2$ 623.2876).

5-Amino-6-azido-2,3,4,7-tetra-O-benzyl-5,6,8-trideoxy-D-erythro-D-galacto-octono-1,5-lactam (6). A soln. of 4 (23 g, 36 mmol) in MeCN (670 ml) and 98% HCOOH (250 ml) was treated with NaCNBH₃ (14 g, 22.3 mmol), heated to 70° for 4 h, cooled to 25° , and poured into AcOEt/sat. aq. NaHCO₃ soln. The layers were separated, and the aq. layer was extracted twice with AcOEt. The combined org. layers were washed with brine, dried (MgSO₄), and evaporated. FC (hexane/AcOEt $95:5 \rightarrow 1:1$) gave 6 (13 g, 58%) from 1). Yellow oil. $R_{\rm f}$ (hexane/AcOEt 3:1) 0.19. $[a]_{25}^{25} = +106.2$ (c = 1.27, CHCl₃). IR (ATR): 3212w, 3064w, 3030w, 2936w, 2869w, 2107s, 1672s, 1496w, 1453m, 1381w, 1345w, 1289m, 1208w, 1100s, 1046m, 1026m, 908w, 819w, 732s, 695s. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): see Table 1; additionally, 7.47 - 7.26 (m, 20 arom. H); 6.80 (br. s, NH); 5.24 (d, J =11.4), 5.19 (d, J = 10.8), 4.86 (d, J = 11.1), 4.84 (d, J = 12.0), 4.77 (d, J = 12.0), 4.65 (d, J = 11.7), 4.63 (d, J=10.8), 4.48 (d, J=11.7) (4 PhCH₂). ¹³C-NMR (75 MHz, CDCl₃; assignments based on a HSQC spectrum): see Table 1; additionally, 138.02, 137.92, 137.77, 136.93 (4s); 128.55 - 127.40 (several d); 75.42, 74.27, 73.14, 70.80 (4t, 4 PhCH₂). HR-MALDI-MS: 645.2478 (38, $[M+K]^+$, $C_{36}H_{38}KN_4O_5^+$; calc. 645.2474), 629.2740 (60, $[M + Na]^+$, $C_{36}H_{38}N_4NaO_5^+$; calc. 629.2734), 607.2920 (100, $[M + H]^+$, $C_{36}H_{39}N_4O_5^+$; calc. 607.2915). Anal. calc. for $C_{36}H_{38}N_4O_5$ (606.72): C 71.27, H 6.31, N 9.23; found: C 71.02, H 6.43, N 9.04.

5-*Amino*-6-*azido*-2,3,4,7-*tetra*-O-*benzyl*-5,6,8-*trideoxy*-D-erythro-D-galacto-*octono*-1,5-*thiolactam* (7). A soln. of **6** (660 mg, 1.09 mmol) in toluene (20 ml) was treated with *Lawesson*'s reagent (400 mg, 0.98 mmol), heated to 60° for 2 h, and evaporated. FC (hexane/AcOEt 98:2 \rightarrow 4:1) gave **7** (520 mg, 75%). Yellow oil. $R_{\rm f}$ (hexane/AcOEt 4:1) 0.46. $[a]_{25}^{25}$ = +122.4 (c = 0.46, CHCl₃). IR (ATR): 3297*w*, 3063*w*, 3030*w*, 2870*w*, 2108*s*, 1595*w*, 1496*m*, 1453*m*, 1380*w*, 1356*w*, 1288*m*, 1263*w*, 1209*w*, 1177*w*, 1091*m*, 1059*m*, 1025*m*, 907*m*, 730*s*, 694*s*. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): see *Table 1*; additionally, 9.04 (br. *s*, NH); 7.53–7.49 (*m*, 2 arom. H); 7.40–7.21 (*m*, 18 arom. H); 5.45 (*d*, J = 10.8), 5.20 (*d*, J = 10.8), 4.89 (*d*, J = 10.8), 4.81 (*d*, J = 12.3), 4.74 (*d*, J = 11.7), 4.71 (*d*, J = 11.7), 4.63 (*d*, J = 10.8), 4.47 (*d*, J = 11.7) (4 PhCH₂). ¹³C-NMR (75 MHz, CDCl₃): see *Table 1*; additionally, 138.23, 138.10, 137.96, 136.51 (4*s*); 129.10–127.78 (several *d*); 76.57, 74.07, 73.41, 71.08 (4*t*, 4 PhCH₂). HR-MALDI-MS: 645.2506 (10, [M + Na]⁺, C₃₆H₃₈N₄O₄S (622.79): C 69.43, H 6.25, N 8.69; found: C 69.26, H 6.25, N 8.69.

(Z)-6-Azido-2,3,4,7-tetra-O-benzyl-5-C-{[(tert-butoxy)carbonyl]amino]-5,6,8-trideoxy-D-erythro-Dgalacto-octonhydroximo-1,5-lactam (9). A soln. of 7 (100 mg, 0.16 mmol) in CH₂Cl₂ (5 ml) was treated with DMAP (2 mg, 0.16 mmol) and Boc₂O (70 mg, 0.32 mmol), stirred for 1 h, diluted with MeOH (5 ml), treated with NH₂OH·HCl (56 mg, 0.80 mmol) and NaHCO₃ (68 mg, 0.80 mmol), heated to 60° , stirred for 1 h, and evaporated. A soln. of the residue in AcOEt was washed with H₂O and brine, dried (MgSO₄), and evaporated. FC (hexane/AcOEt 95:5 \rightarrow 1:1) gave **9** (103 mg, 90%). Colourless oil. *R*_f (hexane/AcOEt 1:1) 0.59. [*a*]₂₅²⁵ = + 38.2 (*c* = 0.84, CHCl₃). IR (ATR): 3365*w*, 3063*w*, 3030*w*, 2869*w*, 2106s, 1710*m*, 1644*m*, 1496*w*, 1453*m*, 1381*w*, 1358*w*, 1288*m*, 1207*w*, 1069*m*, 1026*m*, 953*w*, 911*w*, 732*s*, 694*s*. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): see *Table 1*; additionally, 7.42–7.25 (*m*, 20 arom. H); 7.07 (br. *s*, OH); 5.09 (*d*, *J* = 11.1), 4.94 (*d*, *J* = 11.4), 4.79 (*d*, *J* = 11.7), 4.73 (*d*, *J* = 11.4), 4.71 (*d*, *J* = 11.4), 4.66 (*d*, *J* = 11.4), 4.62 (*d*, *J* = 12.0), 4.50 (*d*, *J* = 12.0) (4 PhCH₂); 1.49 (*s*, *t*-Bu). ¹³C-NMR (75 MHz, CDCl₃): see *Table 1*; additionally, 158.90 (*s*, C=O); 138.06, 137.92, 137.85, 137.40 (4*s*); 128.37–127.54 (several *d*); 81.84 (*s*, Me₃C); 73.98 (2 C), 72.79, 70.77 (3*t*, 4 PhCH₂); 28.18 (*q*, *Me*₃C). HR-MALDI-MS: 644.2860 (5, [*M* – Boc + H + Na]⁺, C₃₆H₃₉N₅NaO⁺₅; calc. 644.2843), 622.3035 (100, [*M* – Boc + 2 H]⁺, C₃₆H₄₀N₅O⁺₅; calc. 622.3024).

6-Azido-2,3,4,7-tetra-O-benzyl-5-C-{[(tert-butoxy)carbonyl]amino}-5,6,8-trideoxy-D-erythro-D-galacto-octono-I,5-lactam (13). A soln. of 6 (100 mg, 0.16 mmol) and DMAP (20 mg, 0.16 mmol) in ClCH₂CH₂Cl was heated to 70°, treated with Boc₂O (70 mg, 0.32 mmol), stirred for 6 h, and evaporated. FC (hexane/AcOEt 98 : 2 \rightarrow 4 : 1) gave 13 (90 mg, 80%). Colourless oil. $R_{\rm f}$ (hexane/AcOEt 4 : 1) 0.53. $[\alpha]_{\rm D}^{25}$ = + 59.1 (c = 1.08, CHCl₃). IR (ATR): 3030w, 2977w, 2930w, 2870w, 2114m, 1709s, 1693m, 1654w, 1496w, 1453w, 1367m, 1308w, 1278w, 1251m, 1207w, 1150m, 1122m, 1074s, 1027m, 965w, 934w, 909w, 857w, 790w, 773w, 732s, 695s. ¹H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): see *Table I*; additionally, 7.41 – 7.25 (m, 20 arom. H); 4.80 (d, J = 11.7), 4.77 (d, J = 11.4), 4.74 (d, J = 11.1), 4.71 (d, J = 11.4), 4.70 (d, J = 11.7), 4.52 (d, J = 10.8), 4.25 (d, J = 10.8), 4.22 (d, J = 11.4) (4 PhCH₂); 1.50 (s, t-Bu). ¹³C-NMR (75 MHz, CDCl₃): see *Table I*; additionally, 152.44 (s, C=O of Boc); 137.90, 137.66, 137.51, 137.27 (4s); 128.35 – 127.61 (several d); 81.14 (s, Me₃C); 75.33, 74.78, 74.10, 73.42 (4t, 4 PhCH₂); 28.11 (q, Me_3 C). HR-MALDI-MS: 729.3246 (30, [M + Na]⁺, C₄₁H₄₆N₄NaO⁺; calc. 729.3259), 629.2734 (41, [M – Boc + H + Na]⁺, C₃₆H₃₉N₄O₅; calc. 629.2734), 607.2913 (100, [M – Boc + 2 H]⁺, C₃₆H₃₉N₄O₅; calc. 607.2915). Anal. calc. for C₄₁H₄₆N₄O₇ (706.84): C 69.67, H 6.56, N 7.93; found: C 69.51, H 6.65, N 7.86.

6-Azido-2,3,4,7-tetra-O-benzyl-5-C-{/(tert-butoxy)carbonyl]amino}-5,6,8-trideoxy-D-erythro-α-Dgalacto-octopyranose (14). At 0°, a soln. of 13 (870 mg, 1.23 mmol) in THF (10 ml) was treated dropwise with a 1M Super-Hydride[®] soln. (6.2 ml, 6.2 mmol), stirred for 1 h, and treated with a sat. aq. NaHCO₃ soln. THF was evaporated, and the aq. layer was extracted twice with CH₂Cl₂. The combined org. layers were dried (MgSO₄) and evaporated to afford 14 (880 mg, quant.), which was used for the next step without further purification. Colourless oil. $R_{\rm f}$ (hexane/AcOEt 4:1) 0.35. $[\alpha]_{\rm D}^{25} = +48.2$ (c = 1.05, CHCl₃). IR (ATR): 3212w, 3064w, 3031w, 2980w, 2931w, 2871w, 2110m, 1734m, 1714m, 1496w, 1454w, 1393w, 1368w, 1285m, 1256m, 1208w, 1147s, 1094s, 1051m, 1026m, 911w, 848w, 733s, 695s. ¹H-NMR $(300 \text{ MHz}, \text{CDCl}_3, 60^\circ)$; assignments based on selective homodecoupling experiments): 7.46 – 7.25 (m, 20 arom. H); 4.80 (br. s, H-C(1), after addition of D₂O: d, J=3.3); 4.77 (br. d, J=10.8, H-C(6)); 4.91 (d, J=11.7), 4.81 (d, J=11.7), 4.79 (d, J=11.4), 4.78 (d, J=11.4) (2 PhCH₂); 4.74, 4.66 (2s, 2 PhCH₂); 4.26 (br. d, J = 2.1, H - C(4)); 4.08 (qd, J = 6.3, 2.1, H - C(7)); 3.94 (dd, J = 9.3, 3.6, H - C(2)); 3.70 (dd, J = 9.0, 1.0); 3.70 (dd, J = 9.0); 33.3, H-C(3); 3.25 (br. d, J = 10.8, H-C(5)); 3.02 (br. s, exchange with D_2O, OH); 1.36 (s, t-Bu); 1.23 (d, t); 1.23 (d, t); 1.23 (d, t); 1.24 (d, t); 1.25 (d, t; 1.25 (d, t); 1.25 (d, t); 1.25 (d, t; 1.25 (d, t; 1.25 (d, t); 1.25 (d, t; 1.25 (d, t; 1.25 (d, t); 1.25 (d, t; 1.25 (d,J = 6.3, Me). ¹³C-NMR (75 MHz, CDCl₃, 60°): 154.24 (s, C=O); 138.85, 138.62, 138.38, 138.08 (4s); 128.30-127.15 (several d); 80.95 (s, Me₃C); 80.83 (d, C(1)); 78.03 (d, C(3)); 77.19 (d, C(2)); 75.80 (d, C(7)); 74.76 (d, C(4)); 74.22, 73.45, 72.89, 70.52 (4t, 4 PhCH₂); 63.31 (d, C(6)); 53.97 (d, C(5)); 28.21 (q, $Me_{3}C$); 13.54 (q, Me). HR-MALDI-MS: 747.3167 (30, $[M+K]^{+}$, $C_{41}H_{48}KN_{4}O_{7}^{+}$; calc. 747.3155), $731.3421 (100, [M + Na]^+, C_{41}H_{48}N_4NaO_7^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M - Boc + H]^+, C_{36}H_{39}N_4O_5^+; calc. 731.3415), 607.2877 (80, [M$ calc. 607.2920), 591.2970 (55, $[M - Boc - OH + 2 H]^+$, $C_{36}H_{30}N_4O_4^+$; calc. 591.2966). Anal. calc. for C41H48N4O7 (708.85): C 69.47, H 6.83, N 7.90; found: C 69.51, H 6.85, N 7.83.

(E/Z)-6-Azido-2,3,4,7-tetra-O-benzyl-5-C-{[(tert-butoxy)carbonyl]amino]-5,6,8-trideoxy-D-erythro-D-galacto-octose Oxime (**15**). A soln. of crude **14** (880 mg, 1.23 mmol) in abs. EtOH (50 ml) was added to a soln. of NH₂OH · HCl (2.78 g, 0.041 mmol) and NaHCO₃ (1.39 g, 0.02 mmol) in abs. EtOH (150 ml). The mixture was heated to 80° for 24 h, cooled to 25°, and evaporated. A soln. of the residue in AcOEt was washed with H₂O and brine, dried (Na₂SO₄), and evaporated. FC (hexane/AcOEt 95 : 5 \rightarrow 4 : 1) gave **15** (760 mg, 85% from **13**). Colourless oil. *R*_f (hexane/AcOEt 2 : 1) 0.53. [*a*]_D²⁵ = +7.2 (*c* = 1.1, CHCl₃). IR (ATR): 3428w (br.), 3064w, 3031w, 2978w, 2872w, 2104m, 1712m, 1688w, 1495m, 1454m, 1391w, 1366w, 1307*w*, 1254*w*, 1162*m*, 1069*s*, 1027*m*, 939*w*, 912*w*, 733*s*, 695*s*. ¹H-NMR (300 MHz, (D₆)DMSO, 100°, (*E/Z*) 7:3; assignments based on selective homodecoupling experiments): 11.09 (*s*, OH (*Z*)); 10.81 (*s*, OH (*E*)); 7.44 (*d*, *J* = 7.5, H−C(1) (*E*)); 7.37−7.25 (*m*, 20 arom. H); 6.95 (*d*, *J* = 6.0, H−C(1) (*Z*)); 5.97 (br. *s*, NHBoc); 5.05 (*dd*, *J* = 6.0, 2.7, H−C(2) (*Z*)); 4.73−4.39 (*m*, 4 PhCH₂); 4.32 (*dd*, *J* = 7.5, 4.2, H−C(2) (*E*)); 4.02 (*t*, *J* = 7.2, 1 H); 3.87−3.68 (*m*, 4 H); 1.35 (*s*, *t*-Bu (*Z*)); 1.33 (*s*, *t*-Bu (*E*)); 1.20 (*d*, *J* = 6.0, Me). ¹³C-NMR (75 MHz, (D₆)DMSO, 100°; (*E/Z*) 7:3): 154.92 (*s*, C=O); 149.74 (*d*, C(1) (*E*)); 147.72 (*d*, C(1) (*Z*)); 138.35−137.87 (several *s*); 127.95−127.02 (several *d*); 80.39 (*d*, 1 C (*E*)); 78.55 (*d*, 1 C (*Z*)); 77.10 (*d*, 1 C (*E*)); 76.71 (*d*, 1 C (*Z*)); 75.22 (*d*, 1 C (*E*)); 70.85 (*t*, PhCH₂ (*Z*)); 70.22 (*t*, PhCH₂ (*E*)); 69.83 (*t*, PhCH₂); 64.99 (*d*, C(6)); 50.44 (*d*, C(5)); 28.07 (*q*, *Me*₃C); 13.92 (*q*, Me); *s* of Me₃C hidden by the noise. HR-MALDI-MS: 762.3274 (6, [*M*+K]⁺, C₄₁H₄₉KN₅O[†]; calc. 762.3264), 746.3533 (17, [*M*+Na]⁺, C₄₁H₄₉N₅O₇; calc. 746.3524), 724.3709 (100, [*M*+H]⁺, C₄₁H₅₀N₅O[†]; calc. 724.3405). Anal. calc. for C₄₁H₄₉N₅O₇ (723.87): C 68.03, H 6.82, N 9.67; found: C 67.79, H 6.85, N 9.42.

1-O-Acetyl-6-azido-2,3,4,7-tetra-O-benzyl-5-{[(tert-butoxy)carbonyl]amino]-5,6,8-trideoxy-D-erythro- α -D-galacto-*octopyranose* (18). At 0°, a soln. of 13 (460 mg, 0.66 mmol) in THF (50 ml) was treated dropwise with a 1M Super-Hydride® soln. (2.6 ml, 2.6 mmol), stirred for 1 h, and treated with a sat. aq. NaHCO₃ soln. After evaporation of THF, the aq. layer was extracted twice with CH₂Cl₂. The combined org. layers were dried (MgSO₄) and evaporated to afford crude 14. A soln. of crude 14 in CH₂Cl₂ (20 ml) was treated with Et₃N (2 ml), DMAP (40 mg, 0.30 mmol), and Ac₂O (1 ml), stirred for 12 h, and evaporated. A soln. of the residue in AcOEt was washed with sat. aq. NaHCO3 soln. and brine, dried $(MgSO_4)$, and evaporated. FC (hexane/AcOEt 95:5 \rightarrow 4:1) gave **18** (470 mg, 90% from **13**). R_f (hexane/ AcOEt 4:1) 0.40. $[a]_{25}^{25} = +30.0$ (c = 1.17, CHCl₃). IR (ATR): 3031w, 2978w, 2932w, 2870w, 2107m, 1754m, 1734m, 1715m, 1496w, 1454w, 1368w, 1340w, 1286m, 1254m, 1225w, 1154s, 1118m, 1093m, 1053s, 1026s, 938w, 862w, 817w, 735s, 696s. ¹H-NMR (300 MHz, (D₆)DMSO, 100°; assignments based on selective homodecoupling experiments): see Table 1, additionally: 7.40-7.23 (m, 20 arom. H); 4.86 (d, J = 11.7, 4.80 (d, J = 12.0), 4.72 (d, J = 11.7, 2 H), 4.64 (d, J = 11.7), 4.58 (d, J = 11.7), 4.56 (d, J = 10.5), 4.53 (d, J=11.7) (4 PhCH₂); 2.06 (s, AcO); 1.31 (s, t-Bu). ¹³C-NMR (75 MHz, CDCl₃, 60°): see Table 1, additionally, 168.23 (s, OC=O); 152.98 (s, NC=O); 138.52, 138.42, 137.92, 138.08 (4s); 127.88-127.03 (several d); 81.10 (s, Me₃C); 73.64, 72.33, 71.95, 69.87 (4t, 4 PhCH₂); 27.71 (q, Me₃C); 20.32 (q, MeC=O). HR-MALDI-MS: 789.3310 (27, $C_{43}H_{50}KN_4O_8^+$, $[M+K]^+$; calc. 789.3260), 773.3527 (71, $[M+Na]^+$, $C_{43}H_{50}N_4NaO_7^+$; calc. 773.3521), 591.2960 (100, $[M - Boc - OAc + 2H]^+$, $C_{36}H_{39}N_4O_4^+$; calc. 591.2966). Anal. calc. for C43H50N4O8 (750.89): C 68.78, H 6.71, N 7.46; found: C 69.84, H 6.68, N 7.31.

1-O-Acetyl-2,3,4,7-tetra-O-benzyl-6-{[(benzyloxy)carbonyl]amino}-5-{[(tert-butoxy)carbonyl]amino]-5,6,8-trideoxy-D-erythro-a-D-galacto-octopyranose (19). A 1M soln. of 18 (770 mg, 1.03 mmol) in pyridine/H₂O 5:1 (12 ml) was treated with propane-1,3-dithiol (2.1 ml, 20.7 mmol) and Et₃N (2 ml), stirred for 6 h, and evaporated. At 0°, a soln. of the residue in CH₂Cl₂ (20 ml) was treated with Et₃N (1 ml, 7.21 mmol) and CbzCl (740 µl, 5.15 mmol), warmed to 25°, stirred for 4 h, and diluted with sat. aq. NaHCO₃ soln. The layers were separated, and the aq. layer was extracted with CH₂Cl₂. The combined org. layers were dried (MgSO₄) and evaporated. FC (hexane/AcOEt $85:5 \rightarrow 4:1$) gave 19 (677 mg, 75%). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.20. $[\alpha]_{25}^{25} = +44.7$ (c = 1, CHCl₃). IR (ATR): 3335w, 3032w, 2977w, 1720s, 1498m, 1454m, 1369m, 1307m, 1228s, 1159m, 1092s, 1032m, 953w, 902w, 856w, 738s, 698s. ¹H-NMR (300 MHz, (D₆)DMSO, 100°): see Table 1, additionally: 7.40-7.16 (m, 25 arom. H); 6.8 (br. s, NH); 5.15 $(br. d, J = 12.6), 5.03 (d, J = 12.6) (PhCH_2); 4.64 (s, PhCH_2); 4.61 - 4.52 (m, 5 PhCH); 4.45 (d, J = 12.0), 4.64 (s, PhCH_2); 4.61 - 4.52 (m, 5 PhCH); 4.45 (d, J = 12.0), 4.64 (s, PhCH_2); 4.64 (s, PhCH_2); 4.61 - 4.52 (m, 5 PhCH); 4.45 (d, J = 12.0), 4.64 (s, PhCH_2); 4.64 (s$ PhCH); 3.89 (dd, J = 9.3, 4.2, H - C(2)); 3.82 (qd, J = 6.3, 3.6, H - C(7)); 3.73 (dd, J = 9.3, 3.3, H - C(3)); 2.03 (s, AcO); 1.27 (s, t-Bu). ¹³C-NMR (300 MHz, (D₆)DMSO, 100°): 168.21 (s, OC=O); 155.93, 153.11 (2s, 2 NC=O); 139.22, 138.71, 138.49, 137.95, 137.25 (5s); 129.00-126.00 (several d); 80.57 (s, Me₃C); 80.00-51.00 (broad signals); 27.83, 27.70 (2q, 2 Me₃C); 21.00-20.00 (broad signals, Me). HR-MALDI-MS: 897.3760 (14, $[M + K]^+$, $C_{51}H_{58}KN_2O_{10}^+$; calc. 897.3723), 881.3983 (22, $[M + Na]^+$, $C_{51}H_{58}N_2NaO_{10}^+$; calc. 881.3984), 699.3413 (100, $[M - Boc - OAc + 2 H]^+$, $C_{44}H_{47}N_2O_6^+$; calc. 699.3434).

2,3,4,7-Tetra-O-benzyl-6-{[(benzyloxy)carbonyl]amino]-5-{[(tert-butoxy)carbonyl]amino]-5,6,8-trideoxy-D-erythro-a-D-galacto-octopyranosyl Azide (20). A soln. of 19 (670 mg, 0.78 mmol) and TMS-N₃ (1.04 ml, 7.8 mmol) in CH₂Cl₂ (20 ml) was treated with 4-Å mol. sieves, stirred for 30 min at 25°, cooled to -50° , treated with BF₃·OEt₂ (106 µl, 0.86 mmol), stirred for 15 min, diluted with sat. aq. NaHCO₃ soln., and filtered over *Celite*. The layers were separated, and the aq. layer was extracted with CH₂Cl₂. The combined org. layers were dried (MgSO₄) and evaporated. FC (hexane/AcOEt $95:5 \rightarrow 4:1$) gave **20** (550 mg, 83%). R_f (hexane/AcOEt 4:1) 0.30. $[a]_{25}^{25} = +16.8$ (c = 1; CHCl₃). IR (ATR): 3064w, 3031w, 2976w, 2931w, 2865w, 2101m, 1719m, 1700m, 1586w, 1497w, 1453w, 1367m, 1326m, 1304m, 1223m, 1159m, 1092s, 1065s, 1053s, 1026m, 908m, 856w, 729s, 695s. ¹H-NMR (300 MHz, (D₆)DMSO, 100°): broad signals. HR-MALDI-MS: 880.3664 (14, $[M + K]^+$, C₄₉H₅₅KN₅O $_{5}^+$; calc. 880.3682), 864.3959 (34, $[M + Na]^+$, C₄₉H₅₅N₅NaO₈⁺; calc. 864.3943), 699.3404 (100, $[M - Boc - N_3 + 2 H]^+$, C₄₄H₄₇N₂O₆⁺; calc. 699.3434).

2,3,4,6-Tetra-O-benzyl-5-{[(tert-butoxy)carbonyl]amino}-1,5-deoxy-d-glucopyranose N-Benzylimine N-Oxide (26) and 2,3,4,6-Tetra-O-benzyl-1-N-benzyl-5-{[(tert-butoxy)carbonyl]amino}-5-deoxy-1-N-hydroxy-β-D-glucopyranosylamine (27). A soln. of BnNHOH · HCl (490 mg, 3.06 mmol) in MeOH was treated with NaHCO₃ (120 mg, 1.41 mmol), stirred for 15 min, and evaporated. A soln. of the residue in CH₂Cl₂ was washed with H₂O and brine. The org. layer was dried (MgSO₄) and evaporated to afford BnNHOH. A soln. of 25 [14] (390 mg, 0.61 mmol) in dry pyridine (5 ml) was treated with BnNHOH and 4-Å mol. sieves, heated for 12 h at 80° , filtered, and evaporated. TLC showed two spots in a ratio of *ca*. 1:1. FC (hexane/AcOEt 98:2 \rightarrow 0:100) provided two fractions that revealed the same two spots on TLC (ca. 1:1) corresponding to **26/27** (340 mg, 75%). Colourless oil. **26**: $R_{\rm f}$ (hexane/AcOEt 4:1) 0.59. **27**: $R_{\rm f}$ $(AcOEt) 0.50. 26/27: [\alpha]_{25}^{25} = + 13.25 (c = 1.18, CHCl_3). IR (ATR): 3251w, 3030w, 2869w, 1692m, 1604w,$ 1496w, 1453w, 1391w, 1365w, 1340w, 1257w, 1208w, 1164m, 1090m, 1056s, 1025s, 1006s, 862w, 818w, 735s, 696s. ¹H-NMR (300 MHz, (D₆)DMSO, 100°; assignments based on selective homodecoupling experiments): see Table 2; additionally, 7.77 (br. s, 1 arom. H); 7.38-7.21 (m, 24 arom. H); 4.76 (d, J = 12.9), 4.76 (d, J = 10.8), 4.64 (d, J = 11.7), 4.61 (d, J = 11.1), 4.46 (d, J = 12.3), 4.40 (d, J = 12.0), 4.08 (d, J = 12.0), 4.0813.8), 3.70 (d, J = 14.1) (4 PhCH₂); 3.02 (s, OH, HDO); 1.41 (s, t-Bu). ¹³C-NMR (75 MHz, (D₆)DMSO, 100°): see Table 2; additionally, 154.76 (s, C=O); 138.70, 138.59, 138.44 (2 C), 138.06 (4s); 128.52 - 126.21 (several d); 79.95 (s, Me₃C); 73.27, 73.01, 72.17, 71.15, 59.25 (5t, 5 PhCH₂); 27.96 (q, Me₃C). HR-MALDI-MS: 783.3411 (38, $[M + K]^+$, $C_{46}H_{52}KN_2O_7^+$; calc. 783.3412), 767.3652 (77, $[M + Na]^+$, $C_{46}H_{52}N_2NaO_7^+$; calc. 767.3667, 544.2460 (13, $[M - Boc - BnNHOH + H + Na]^+$, $C_{34}H_{35}NNaO_4^+$; calc. 544.2458), 522.2629 (55, $[M - Boc - BnNOH + 2 H]^+$, $C_{34}H_{36}NO_4^+$; calc. 522.2639). Anal. calc. for $C_{46}H_{52}N_2O_7$ (744.93): C 74.17, H 7.04, N 3.76; found: C 73.90, H 7.17, N 3.83.

2,3,4,6-Tetra-O-benzyl-5-{[(tert-butoxy)carbonyl]amino}-5-deoxy-1-N-(phenylmethylidene)- β -Dglucopyranosylamine N-Oxide (28). A soln. of 26/27 (130 mg, 0.17 mmol) and MnO₂ (73 mg, 0.85 mmol) in ClCH₂CH₂Cl (5 ml) was kept at reflux for 48 h, cooled to r.t., filtered over Celite, and evaporated. FC (hexane/AcOEt 95:5 \rightarrow 4:1) gave 28 (120 mg, 90%). Colourless crystals. M.p. 68–70°. $R_{\rm f}$ (hexane/ AcOEt 4:1) 0.44. $[a]_{D}^{25} = -60.6$ (c = 1.0, CHCl₃). IR (ATR): 3062w, 3030w, 2975w, 2931w, 2868w, 1705m, 1578w, 1564w, 1496w, 1454m, 1391w, 1366m, 1331m, 1255w, 1213w, 1156m, 1133m, 1067s, 1027s, 924w, 881w, 852w, 806w, 773w, 733s, 693s. ¹H-NMR (300 MHz, (D₆)DMSO, 100°; assignments based on selective homodecoupling experiments): see Table 2; additionally, 8.29-8.22 (m, 2 arom. H); 7.91 (br. s, CH=N); 7.44-7.08 (m, 23 arom. H); 4.75 (s, PhCH₂); 4.73 (d, J = 11.8), 4.67 (d, J = 11.7) (2 PhCH); 4.62 $(s, PhCH_2)$; 4.56 (d, J = 11.7), 4.41 (d, J = 11.1) (2 PhCH); 1.36 (s, t-Bu). ¹³C-NMR (75 MHz, (D₆)DMSO, 100°): see Table 2; additionally, 153.66 (s, C=O); 138.30, 138.15, 137.93, 137.53 (4s); 134.45 (d, CH=N); 130.44 (s); 129.77-127.17 (several d); 81.20 (s, Me₃C); 74.46, 72.87, 72.32, 71.34 (4t, 4 PhCH₂); 27.84 (q, $Me_{3}C$). HR-MALDI-MS: 781.3248 (38, $[M + K]^{+}$, $C_{46}H_{50}KN_{2}O_{7}^{+}$; calc. 781.3250), 765.3506 (77, $[M + M_{2}]^{+}$ $H + Na^{+}_{1}$, $C_{46}H_{50}N_{2}NaO^{+}_{7}$; calc. 765.3510), 544.2460 (13, $[M - Boc - PhCHNO + H + Na^{+}_{1}, C_{40}N_{2}NaO^{+}_{1}]$ $C_{34}H_{35}NNaO_{4}^{+}$; calc. 544.2458), 522.2629 (55, $[M - Boc - PhCHNO + H]^{+}$, $C_{34}H_{36}NO_{4}^{+}$; calc. 522.2639). Anal. calc. for C₄₆H₅₀N₂O₇ (742.91): C 74.37, H 6.78, N 3.77; found: C 74.18, H 6.87, N 3.66.

Crystal-Structure Analysis of **28**. Crystals of **28** were obtained by slow evaporation of a soln. of **28** in MeOH/H₂O (dimensions of the analyzed crystal: cube $0.15 \times 0.13 \times 0.10$ mm). C₄₆H₅₀N₂O₇, M_r 742.88, orthorhombic P2₁₂₁₂₁; a = 9.1192(11), b = 12.2196(12), c = 36.9155(16), V = 4113.6(7) Å³, $D_x = 1.200$ Mg/m³, Z = 4. The reflections were measured on a *Bruker Nonius-Kappa CCD* diffractometer (graphite monochromator, MoK_a radiation, $\lambda = 0.71070$) at 220 K. All the calculations were performed using maXus (*Bruker Nonius*, Delft, *MacScience*, Japan). The structure was solved by direct methods and refined by full-matrix least-squares analysis (SHELXL-97) including an isotropic extinction correction. All non-H-atoms were refined anisotropically (H-atoms isotropic, whereby H-positions are based on

	27	28	30	<i>α</i> -D- 31 ^а)	β -D- 31 $^{\mathrm{a}}$)	34	35 °)
H-C(1)	5.08	5.53	_	5.37	5.70	5.43	6.04
H-C(2)	4.25 - 4.18	4.31	4.31	3.62	3.74	4.30	4.51
H-C(3)	3.58	3.77	3.72	3.19	3.81	3.40	3.54
H-C(4)	3.96	3.95	4.01	3.86	4.07	3.82	3.88
H-C(5)	4.25 - 4.18	3.91 - 3.82	4.82	4.03-3.99	3.97 - 3.91	4.36-4.29	4.07
$H_a - C(6)$	3.78	3.91 - 3.82	3.83	3.69	3.97 - 3.91	3.86	3.82
$H_b - C(6)$	3.78	3.91 - 3.82	3.78	3.53	3.69 - 3.65	3.66	3.70
<i>J</i> (1,OH)	-	-	-	6.2	11.8	-	-
J(1,2)	^b)	8.4	-	3.5	3.0	7.9	3.6
J(2,3)	6.6	9.9	7.5	8.1	6.8	10.8	6.3
J(3,4)	9.3	5.1	2.7	8.2	5.6	6.0	5.3
J(3,5)	-	-	1.5	-	-	-	-
J(4,5)	7.2	^b)	2.7	4.8	2.3	1.1	1.2
$J(5,6_{\rm a})$	5.7	^b)	10.8	5.9	^b)	10.1	4.0
$J(5,6_{\rm b})$	5.7	^b)	6.6	3.1	^b)	4.8	8.8
$J(6_a, 6_b)$	5.7	^b)	10.8	9.7	^b)	10.1	9.3
C(1)	83.17	84.71	168.83			85.95	
C(2)	78.42	80.42	79.69			75.71	
C(3)	80.57	81.82	81.73			82.04	
C(4)	77.44	76.05	75.90			81.64	
C(5)	59.25	55.76	60.14			57.99	
C(6)	71.00	70.29	70.06			71.91	

Table 2. Selected ¹H-NMR Chemical Shifts [ppm] and Coupling Constants [Hz], and ¹³C-NMR Chemical Shifts [ppm] of the N-Bocylated and N-Tosylated 5-Amino-5-deoxyglucopyranose Derivatives **27** and **28** in $(D_6)DMSO$ at 100°, of **30** and **31** in $CDCl_3$, and of **34** and **35** in CD_2Cl_2

^a) The majority of the ¹³C-signals were not assigned. ^b) Not determined.

stereochemical considerations). R = 0.0398, $R_w = 0.0872$ for 500 parameters and 3189 reflections, $\theta < 24.10^{\circ}$.

2,3,4,6-Tetra-O-benzyl-5-deoxy-5-[(4-methylphenylsulfonyl)amino]-D-glucono-1,5-lactam (30). A soln. of 23 [14] (1 g, 1.86 mmol) in THF (20 ml) was cooled to -78° , treated with a 1.6M BuLi in hexane (1.5 ml, 1.86 mmol), stirred for 15 min, treated with DMAP (227 mg, 1.86 mmol) and TsCl (710 mg, 3.72 mmol), allowed to warm to 25°, stirred for 1 h, diluted with sat. NH₄Cl soln., and extracted with CH_2Cl_2 (3×). The combined org. layers were washed with H_2O and brine, dried (MgSO₄), and evaporated. FC (hexane/AcOEt 95:5 \rightarrow 4:1) gave **30** (1.0 g, 77%). Colourless oil. $R_{\rm f}$ (hexane/AcOEt $3:1) 0.63. [a]_{25}^{25} = +1.3 (c = 1.58, CHCl_3). IR (ATR): 3063w, 3031w, 2923w, 2866w, 1721m, 1596w, 1495w, 1405w, 1$ 1453m, 1397w, 1352m, 1307w, 1292w, 1264w, 1187m, 1168s, 1072s, 1026m, 909w, 888w, 811w, 732s, 695s, 674m, 655m. 1H-NMR (300 MHz, CDCl₃; assignments based on selective homodecoupling experiments): see Table 2; additionally, 7.86 (br. d, J=8.1, 2 arom. H); 7.32-7.25 (m, 16 arom. H); 7.21 (br. dd, J=5.7, 2.4, 2 arom. H); 7.12 (br. dd, J=7.2, 3.9, 2 arom. H); 7.06 (br. d, J=8.1, 2 arom. H); 4.98 (d, J=11.4, PhCH); 4.61 (d, J = 11.7), 4.53 (d, J = 11.4) (2 PhCH); 4.51 (s, PhCH₂); 4.47 (d, J = 11.4, PhCH); 4.39 (s, PhCH₂); 2.36 (s, Me). ¹³C-NMR (75 MHz, CDCl₃; assignments based on a HSQC spectrum): see Table 2; additionally, 144.50, 137.45, 137.37, 137.26, 136.86, 135.41 (6s); 129.03-127.68 (several d); 74.06, 73.50, 72.95, 71.29 (4t, 4 PhCH₂); 21.74 (q, Me). HR-MALDI-MS: 730.2221 (38, [M+K]⁺, C₄₁H₄₁KNO₇S⁺; calc. 730.2235), 714.2486 (100, $[M + Na]^+$, $C_{41}H_{41}NNaO_7S^+$; calc. 714.2496). Anal. calc. for $C_{41}H_{41}NO_7S^-$ (691.84): C 71.18, H 5.97, N 2.02; found: C 70.90, H 6.16, N 1.99.

2,3,4,6-Tetra-O-benzyl-5-deoxy-5-[(4-methylphenylsulfonyl)amino]- α/β -D-glucopyranose (31). A soln. of DIBAL-H (4.2 ml, 4.16 mmol) in toluene (20 ml) was cooled to 0°, treated dropwise with a

soln. of 30 (720 mg, 1.04 mmol) in toluene (5 ml), stirred for 30 min, treated with ice cubes, and stirred for 30 min at 25°. After filtration over *Celite*, evaporation and FC (hexane/AcOEt 95:5 \rightarrow 3:1) gave 31 (616 mg, 85%). Colourless oil. $R_{\rm f}$ (hexane/AcOEt 3:1) 0.54. $[\alpha]_D^{25} = +27.6$ (c = 1.05, CHCl₃). IR (ATR): 3422w, 3063w, 3030w, 2923w, 2869w, 1598w, 1496w, 1453m, 1397w, 1347m, 1307w, 1208w, 1161s, 1088s, 1070s, 1027s, 983m, 965m, 915w, 814w, 734s, 696s, 665s. ¹H-NMR (400 MHz, CDCl₃; assignments based on a DQF-COSY spectrum; α/β 7:3): 7.92 (d, J = 8.3, 2 arom. H (β)); 7.74 (d, J = 8.3, 2 arom. H (α)); 7.38 – 7.13 (*m*, 20 arom. H); 7.10 (*d*, J = 8.6, 2 arom. H (α)); 6.78 (*d*, J = 8.1, 2 arom. H (β)); 5.70 (*dd*, J = 11.8, 2.9, $H-C(1)(\beta)$; 5.37 (dd, J=6.2, 3.5, $H-C(1)(\alpha)$); 4.80 (d, J=11.5, PhCH (β)); 4.68 (d, J=11.4, PhCH (α)); 4.61 (2d, J = 10.9 and 11.6, 2 PhCH (α)); 4.55 (d, J = 11.4, 2 PhCH (α)); 4.49 (s, PhCH₂ (β)); $4.46 - 4.40 (m, PhCH(a), 3 PhCH(\beta)); 4.41 (d, J = 11.5, PhCH(a)); 4.35 (d, J = 11.6, PhCH(a)); 4.09 ($ J = 5.7, HO (α)); 4.07 (dd, J = 5.6, 2.3, H–C(4) (β)); 4.03–3.99 (m, PhCH (β), H–C(5) (α), HO (β)); 3.97-3.91 (*m*, PhCH (β), H-C(5) (β), H_a-C(6) (β)); 3.86 (*dd*, J=8.4, 4.8, H-C(4) (α)); 3.81 (br. *d*, $J \approx 5.9$, H-C(3) (β); 3.74 (dd, J = 6.8, 3.0, H-C(2) (β)); 3.69 (dd, J = 9.7, 5.9, H_a-C(6) (α)); 3.69-3.65 $(m, H_b - C(6)(\beta)); 3.62(dd, J = 8.1, 3.1, H - C(2)(\alpha)); 3.53(dd, J = 9.7, 3.1, H_b - C(6)(\alpha)); 3.19(t, J = 8.2, M_b); 3.19(t, J = 8.2,$ $H-C(3)(\alpha)$; 2.35 (s, Me (β)); 2.33 (s, Me (α)). ¹³C-NMR (100 MHz, CDCl₃; assignments based on a HSQC spectrum; α/β 7:3): 143.55–135.92 (several s); 129.48–127.49 (several d); 83.26 (d, C(2) (α)); 81.61 (*d*, C(1) (*α*)); 81.23 (*d*, C(2) (*β*)); 80.99 (*d*, C(3) (*α*)); 79.70 (*d*, C(3) (*β*)); 76.59 (*d*, C(1) (*β*)); 76.49 $(d, C(4) (\alpha));$ 74.64 $(d, C(4) (\beta));$ 74.41 $(t, PhCH_2 (\alpha));$ 73.54 $(t, PhCH_2 (\alpha));$ 73.29 $(t, PhCH_2 (\beta));$ 73.14 $(t, PhCH_2(\alpha)); 72.88 (t, PhCH_2(\alpha)); 72.20 (t, PhCH_2(\beta)); 71.82 (t, PhCH_2(\beta)); 71.35 (t, PhCH_2(\beta));$ 70.42 (*t*, *C*(6) (β)); 69.71 (*t*, *C*(6) (α)); 58.64 (*d*, *C*(5) (α)); 55.08 (*d*, *C*(5) (β)); 21.58 (*q*, Me (β)); 21.52 (*q*, Me (α)). HR-MALDI-MS: 732.2383 (38, $[M + K]^+$, $C_{41}H_{43}KNO_7S^+$; calc. 732.2392), 716.2664 (100, $[M + Na]^+$, $C_{41}H_{43}NNaO_7S^+$; calc. 716.2652). Anal. calc. for $C_{41}H_{43}NO_7S$ (693.86): C 70.97, H 6.25, N 2.02; found: C 70.88, H 6.45, N 1.96.

2,3,4,6-Tetra-O-benzyl-1,5-dideoxy-5-[(4-methylphenylsulfonyl)amino]-D-glucopyranose N-Benzylimine N-Oxide (**32**) and 2,3,4,6-Tetra-O-benzyl-1-N-benzyl-5-deoxy-1-N-hydroxy-5-[(4-methylphenylsulfonyl)amino]-a-D- and - β -D-glucopyranosylamine (**33**). A soln. of BnNHOH · HCl (230 mg, 1.44 mmol) in MeOH (5 ml) was treated with NaHCO₃ (120 mg, 1.44 mmol), stirred for 15 min, and evaporated. A soln. of the residue in CH₂Cl₂ was washed with H₂O and brine. The org. layer was dried (MgSO₄) and evaporated to afford BnNHOH. A mixture of the crude BnNHOH, **31** (200 mg, 0.28 mmol), and 4-Å mol. sieves in dry pyridine (5 ml) was heated for 12 h at 100° and evaporated. FC (hexane/AcOEt 98 : 2 \rightarrow 1 : 1) afforded **32/33**. ¹H-NMR (300 MHz, CDCl₃; α -**33**/ β -**33** ca. 3 : 1, traces of **32**): 7.76 (d, J = 8.2, 2 arom. H); 7.62 (d, J = 8.2, 2 arom. H); 7.40–7.05 (m, 26 arom. H, 1 H of α -**33**); 6.92 (d, J = 7.4, 1 arom. H of β -**33**); 5.60 (d, J = 7.1, H–C(1) of α -**33**); 5.26 (d, J = 2.2, H–C(1) of β -**33**); 5.19 (dd, J = 6.1, 7.4, H–C(2) of β -**33**); 4.82 (d, J = 11.8, PhCH of α -**33**); 4.70 (d, J = 12.1 and 11.6, 2 PhCH of α -**33**); 4.32 (d, J = 11.3, PhCH of α -**33**); 4.30 (d, J = 11.6, PhCH of α -**33**); 4.23 (dt, J = 4.7, 2.9, 1 H of α -**33**); 4.14 (dd, J = 9.9, 3.6, 1 H of α -**33**); 4.65–3.94 (m, 10 H and 4 H of α -**33**); 3.60 (dd, J = 4.7, 9.6, H_a-C(6) of β -**33**); 3.46 (dq, J = 8.8, 2.2, H_a-C(6) of α -**33**); 2.31 (s, Me of β -**33**).

2,3,4,6-Tetra-O-benzyl-5-deoxy-5-[(4-methylphenylsulfonyl)amino]-1-N-(phenylmethylidene)- β -D-glucopyranosylamine N-Oxide (34). A soln. of 32/33 in ClCH₂CH₂Cl (5 ml) was treated with MnO₂ (625 mg, 7.20 mmol), kept at reflux for 48 h, and filtered over *Celite*. Evaporation and FC (hexane/AcOEt 95:5 \rightarrow 4:1) gave 34 (120 mg, 78% from 30). Colourless oil. R_f (hexane/AcOEt 4:1) 0.38. $[a]_{25}^{25} = -45.4$ (c = 1.0, CHCl₃). IR (ATR): 3062w, 3030w, 2869w, 1735m, 1597w, 1578w, 1563w, 1495w, 1453m, 1350m, 1305w, 1241w, 1207w, 1187m, 1165s, 1142w, 1086s, 1069s, 1027m, 982w, 904w, 836w, 811w, 734s, 693s, 665m. ¹H-NMR (300 MHz, CD₂Cl₂; assignments based on selective homodecoupling experiments): see *Table 2*; additionally, 8.19–8.14 (m, 2 arom. H); 7.64 (s, HC=N); 7.65–7.41 (m, 2 arom. H); 7.47–7.41 (m, 3 arom. H); 7.35–6.97 (m, 22 arom. H); 4.70 (d, J = 10.6), 4.67 (d, J = 11.3), 4.62 (d, J = 11.8), 4.61 (d, J = 11.3) (4 PhCH); 4.53 (s, PhCH₂); 4.42 (d, J = 11.7), 4.37 (d, J = 10.8) (2 PhCH); 2.28 (s, Me). ¹³C-NMR (75 MHz, CDCl₃; assignments based on a HSQC spectrum): see *Table 2*; additionally, 137.98, 137.87, 137.23, 136.13, 135.83 (6s); 130.75–127.39 (several d); 75.99, 74.38, 73.14, 70.72 (4t, 4 PhCH₂); 21.74 (q, Me). HR-MALDI-MS: 835.2850 (38, [M + K]⁺, C₄₈H₄₈N₂O₇S⁺; calc. 835.2814); 819.3059 (100, [M + Na]⁺, C₄₈H₄₈N₂NaO₇S⁺; calc. 819.3074). Anal. calc. for C₄₈H₄₈N₂O₇S (796.98); C 72.34, H 6.07, N 3.51; found: C 72.05, H 6.14, N 3.42.

2,3,4,6-Tetra-O-benzyl-1,5-dideoxy-5-[(4-methylphenylsulfonyl)amino]-1-nitro- α -D-glucopyranose (**35**). A soln. of **34** (100 mg, 0.14 mmol) in CD₂Cl₂ (5 ml) was cooled to -78° . O₃ was bubbled through the soln. until disappearance of **34**. The soln. was purged with N₂, and a ¹H-NMR spectrum of the reaction mixture was recorded. ¹H-NMR (300 MHz, CD₂Cl₂, -10° assignments based on selective homodecoupling experiments): see *Table* 2; additionally, 7.72 (*d*, *J* = 8.3, 1 arom. H); 7.36–6.99 (*m*, 23 arom. H); 4.67 (*s*, PhCH₂); 4.49 (*d*, *J* = 11.8), 4.41 (*d*, *J* = 12.1) (2 PhCH); 4.39 (*s*, PhCH₂); 4.28 (*d*, *J* = 11.6), 4.21 (*d*, *J* = 11.6) (2 PhCH); 2.27 (*s*, Me). TLC showed two spots, one of PhCHO, and one of **31**, identified by ¹H-NMR after evaporation of the solvent.

6-Azido-2,3,4,7-tetra-O-benzyl-5-{[(tert-butoxy)carbonyl]amino]-1-5,6,8-trideoxy-D-erythro-D-galacto-octose N-Benzylimine N-Oxide (36). A soln. of BnNHOH · HCl (225 mg, 1.41 mmol) in MeOH (5 ml) was treated with NaHCO₃ (120 mg, 1.41 mmol), stirred for 15 min, and evaporated. A soln. of the residue in CH₂Cl₂ was washed with H₂O and brine. The org. layer was dried (MgSO₄) and evaporated. A mixture of the residue (BnNHOH), 14 (200 mg, 0.282 mmol), and 4-Å mol. sieves in BuOH (10 ml) was heated to 80° for 12 h, cooled to 25°, filtered over Celite, and evaporated. A soln. of the residue in AcOEt was washed with 0.1N HCl and brine, dried (MgSO₄), and evaporated. FC (hexane/AcOEt 95:5 \rightarrow 1:1) gave **36** (208 mg, 90%). Colourless oil. $R_{\rm f}$ (hexane/AcOEt 4:1) 0.19. $[a]_{25}^{25} = +6.7$ (c = 1.02, CHCl₃). IR (ATR): 3434w, 3064w, 3031w, 2978w, 2927w, 2869w, 2103m, 1711m, 1584w, 1495m, 1454m, 1391w, 1381w, 1366w, 1306w, 1247w, 1220w, 1162m, 1070s, 1048m, 1027m, 940w, 909w, 859w, 733s, 695s. ¹H-NMR $(300 \text{ MHz}, \text{CDCl}_3; \text{ assignments based on selective homodecoupling experiments}): 7.39-7.20 (m, 20)$ arom. H, NH); 6.60 (d, J = 6.6, H - C(1)); 5.09 (dd, J = 6.9, 2.4, H - C(2)); 4.98 (d, J = 10.2), 4.59 (d, J = 10.2)11.4, 4.57(d, J = 11.1), 4.52(d, J = 11.1), 4.51(d, J = 12.0), 4.43(d, J = 12.0, 2 H), 4.41(d, J = 10.2), 4.37(d, J = 10.2), 4.37(d, J = 10.2), 4.37(d, J = 10.2), 4.37(d, J = 10.2), 4.47(d, J = 10.(d, J = 12.0) (9 PhCH); 4.23 (br. $d, J \approx 9.0, H-C(4)$); 4.09 (d, J = 11.1, PhCH); 3.77 (br. t, J = 10.2, J = 10.2, J = 10.2H-C(5); 3.73 (dd, J=8.4, 2.4, H-C(3)); 3.71 (qd, J=6.3, 2.4, H-C(7)); 3.55 (dd, J=10.5, 2.1, H-C(6)); 1.37 (s, t-Bu); 1.31 (d, J = 6.0, Me). ¹³C-NMR (75 MHz, CDCl₃; assignments based on a HSQC spectrum): 155.00 (s, C=O); 138.16 (2d, HC=N, 1 arom. C); 137.88 (2 C), 137.59, 132.13 (3s, 4 arom. C); 129.35-127.25 (several d); 79.68 (s, Me₃C); 78.13 (d, C(3)); 76.45 (d, C(4)); 75.77 (d, C(7)); 74.87, 74.40 (2t, 2 PhCH₂); 73.69 (d, C(2)); 72.14, 70.35, 69.85 (3t, 3 PhCH₂); 65.44 (d, C(6)); 50.26 (d, C(5)); 28.30 (q, $Me_{3}C$; 14.10 (q, Me). HR-MALDI-MS: 852.3735 (69, $[M + K]^{+}$, $C_{48}H_{55}KN_{5}O_{7}^{+}$; calc. 852.3733), 836.3989 (100, $[M + \text{Na}]^+$, $C_{48}H_{55}N_5NaO_7^+$; calc. 836.3994), 814.4170 (41, $[M + \text{H}]^+$, $C_{48}H_{56}N_5O_7^+$; calc. 814.4174), 606.3075 (51, $[M - Boc - BnNOH + H + OH]^+$, $C_{36}H_{38}N_4O_5^+$; calc. 606.2842), 591.2963 (21, $[M - Boc - BnNOH + H]^+$, $C_{36}H_{38}N_4O_4^+$; calc. 591.2971). Anal. calc. for $C_{48}H_{55}N_5O_7$ (813.99): C 70.83, H 6.81, N 8.60; found: C 70.56, H 6.90, N 8.35.

 $(E/Z) \hbox{-} 6-Azido \hbox{-} 2,3,4,7-tetra \hbox{-} O-benzyl \hbox{-} 5-{\it [[(tert-butoxy)carbonyl]amino]-} 5,6,8-trideoxy-1-N-(phe-benzyl \hbox{-} 5,6,8$ nylmethylidene)-D-erythro- β -D-galacto-octopyranosylamine N-Oxide (17). A soln. of 36 (110 mg, 0.13 mmol), LiI (36 mg, 0.27 mmol), and PbO₂ (325 mg, 1.35 mmol) in toluene/pyridine 2:1 (6 ml) was heated to 60° for 4 h, cooled to r.t., filtered over Celite, and evaporated. FC (Al₂O₃ Akt. 1, hexane/ AcOEt 98:2 \rightarrow 4:1) gave **17** (79 mg, 63%). Slightly pink oil. $R_{\rm f}$ (hexane/AcOEt 3:1) 0.17. $[\alpha]_{25}^{25} = -2.5$ (c = 1.2, CHCl₃). IR (ATR): 3031w, 2978w, 2932w, 2865w, 2107m, 1710m, 1578w, 1563w, 1496w, 1454m, 1368m, 1326m, 1244m, 1150w, 1091s, 1047m, 1026m, 922w, 875w, 849w, 805w, 776w, 732s, 693s. ¹H-NMR $(300 \text{ MHz}, (D_6)\text{DMSO}, 100^\circ; (E)/(Z) 3:2; assignments based on selective homodecoupling experi$ ments): 7.39-7.20 (m, 2 arom. H); 7.84 (s, HC=N (E)); 7.73 (s, HC=N (Z)); 7.45-7.18 (m, 23 arom. H); 6.01 (d, J = 5.7, H-C(1)(Z)); 5.81(d, J = 5.1, H-C(1)(E)); 4.92-4.26(m, 11.4 H); 4.10 (br. t, J = 7.5, H-C(1)(Z)) 1 H (*E*)); 3.96–3.86 (*m*, 1.4 H); 3.83 (*dd*, *J*=8.1, 1.8, 1 H (*E*)); 1.38 (*s*, *t*-Bu (*E*)); 1.34 (*s*, *t*-Bu (*Z*)); 1.23 (d, J = 6.0, Me(E)); 1.15 (d, J = 6.3, Me(Z)).¹³C-NMR (75 MHz, CDCl₃, 60°; (E)/(Z) 3:2); 154.94 (s, C=O); 138.87-137.87 (several s); 131.91 (s); 130.32 (s); 130.23 (d, HC=N (Z)); 129.93 (d, HC=N (E)); 128.63 – 127.04 (several d); 86.46 (d, 1 C); 83.00 (s, Me₃C); 81.46 (d, C (E)); 80.37 (d, C (Z)); 77.87 (d, C (*E*)); 76.44 (*d*, C (*Z*)); 76.20 (*d*, C (*Z*)); 75.59 (*d*, C (*E*)); 75.08 (*d*, C (*Z*)); 74.32 (*t*, PhCH₂ (*E*)); 73.99 (*d*, C (E)); 73.84 (t, PhCH₂ (Z)); 73.68 (t, PhCH₂ (Z)); 73.43 (t, PhCH₂ (E), PhCH₂); 70.51 (t, PhCH₂ (Z)); 70.35 (*t*, PhCH₂ (*E*)); 65.25 (*d*, C(6)); 55.72 (*d*, C(5) (*Z*)); 55.59 (*d*, C(5) (*E*)); 28.21 (*q*, Me₃C (*E*)); 28.12 $(q, Me_3C(Z))$; 15.57 (q, Me). HR-ESI-MS: 850.3611 $(2, [M+K]^+, C_{48}H_{53}KN_5O_7^+; calc. 850.3577);$ 834.3838 (100, $[M + Na]^+$, $C_{48}H_{53}N_5NaO_7^+$; calc. 834.3837). Anal. calc. for $C_{48}H_{53}N_5O_7$ (811.98): C 71.00, H 6.58, N 8.63; found: C 71.00, H 6.64, N 8.46.

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